

# BX-003

## START-UP RECOMMENDATIONS

### Blow Molding Polypropylene

#### Barrel Temperatures

Die	C4	C3	C2	C1
350° F	356° F	356° F	350° F	350° F

Keep lower temperatures in the rear zones to allow venting through hopper.

#### **Melt Temperature**

Maximum temperature should be 392° F

#### **Mold Temperature**

Typically 80° to 110° F.

\* Other parameters are dependent upon parison length and thickness.

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