BX-003
START-UP RECOMMENDATIONS

Blow Molding Polypropylene

Barrel Temperatures

<table>
<thead>
<tr>
<th>Die</th>
<th>C4</th>
<th>C3</th>
<th>C2</th>
<th>C1</th>
</tr>
</thead>
<tbody>
<tr>
<td>350° F</td>
<td>356° F</td>
<td>356° F</td>
<td>350° F</td>
<td>350° F</td>
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</tbody>
</table>

Keep lower temperatures in the rear zones to allow venting through hopper.

Melt Temperature
Maximum temperature should be 392° F

Mold Temperature
Typically 80° to 110° F.

* Other parameters are dependent upon parison length and thickness.